

## REF-LINE *Look and feel natural*

The design of the retention hole allows a faster modelling of retention pins on implant bars.



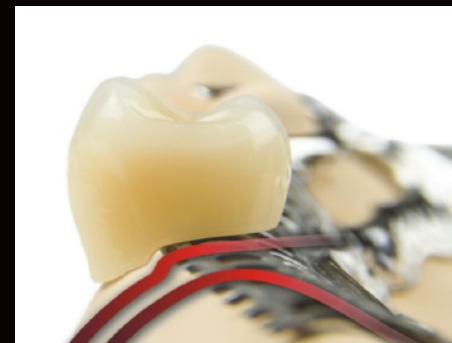
Less material removal means a faster teeth setup due to a retention opening at the bottom of posterior teeth.



Only two lateral holes are needed to provide mechanical retention for pressable base materials.



The tooth bottom follows the ridge shape. There is even a retention grid space for partial dentures on posterior teeth.



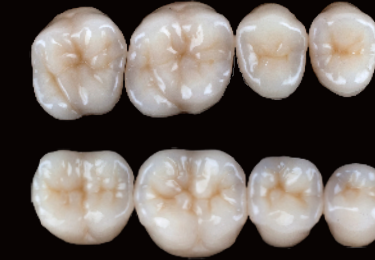
Warm intensive cervical, light enamel colour and diverse surface structure makes the teeth look natural.



Mesial and distal transparency, mamelons and esthetic details copy the natural structure of teeth, which remains preserved even after sand blasting.



Anatomic posterior teeth shape, with high level of detail on the occlusal surface.



Ref-line teeth are made from a new composite acrylic material. The material is composed of pre-cross-linked polymer and the matrix reinforced by inorganic nano- and micro-fillers. Compared to conventional acrylic, the new Ref-line material offers improved resistance to the mechanical wear, good resistance to plaque adhesion, colour stability, higher hardness, excellent polishing properties and good adhesion to denture base materials.



## REF-LINE *Look and feel natural* MOULD CHART

 **primotec**<sup>®</sup>  
advanced laboratory systems

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|    |             |                   |
|----|-------------|-------------------|
|    |             |                   |
| M1 | V1,V3       | Q1                |
| M3 | V3,V4,U3    | R2,R4,Q1,Q3,F2,F4 |
| M4 | V4,U3,U4    | R2,R4,Q3,F2,F4    |
| M6 | V4,V6,V8,U4 | R4,R6,Q5,F4,F6    |
| N3 | V3,V4,U3    | R2,R4,Q3,F2,F4    |
| N4 | V4,V6,U3,U4 | R2,R4,Q3,F2,F4    |
| N6 | V6,V8,U4,U6 | R4,R6,Q5,F4,F6    |
| W3 | V3,V4,U3    | R2,R4,Q3,F2,F4    |
| W4 | V4,V6,U3,U4 | R2,R4,Q3,F2,F4    |
| W6 | V6,V8,U4,U6 | R4,R6,Q5,F4,F6    |
| H3 | V3,V4,U3    | R2,R4,Q3,F2       |
| H4 | V4,V6,U3,U4 | R2,R4,Q3,F2,F4    |
| H6 | V6,V8,U4,U6 | R4,R6,Q5,F4,F6    |

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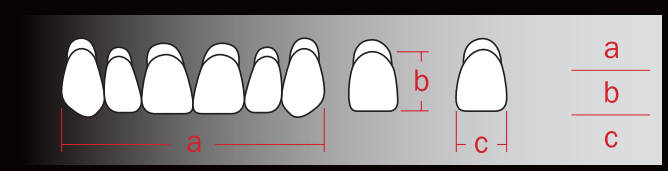
BL1 - BL3

A1 - A2 - A3 - A3,5 - A4

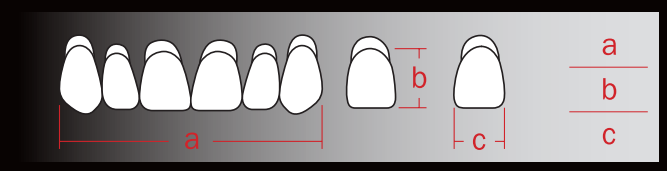
B1 - B2 - B3 - B4

C1 - C2 - C3 - C4

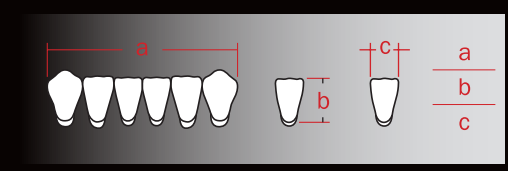
D2 - D3 - D4



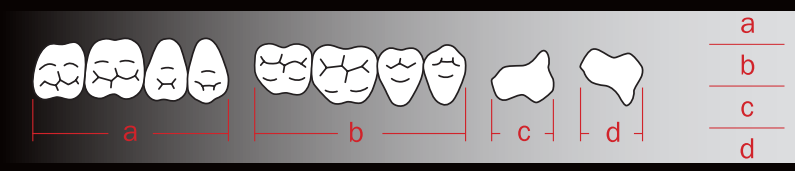
|        |  |  |
|--------|--|--|
| M1     |  |  |
| a 40,8 |  |  |
| b 8,7  |  |  |
| c 7,5  |  |  |
| M3     |  |  |
| a 43,2 |  |  |
| b 9,7  |  |  |
| c 8,2  |  |  |
| M4     |  |  |
| a 45,3 |  |  |
| b 9,9  |  |  |
| c 8,5  |  |  |
| M6     |  |  |
| a 49,1 |  |  |
| b 10,5 |  |  |
| c 9,1  |  |  |



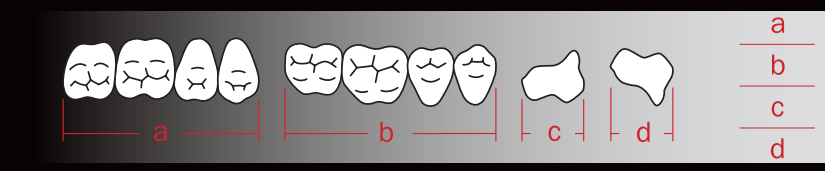
|        |  |  |
|--------|--|--|
| N3     |  |  |
| a 43,6 |  |  |
| b 9,9  |  |  |
| c 8,3  |  |  |
| N4     |  |  |
| a 45,4 |  |  |
| b 10,9 |  |  |
| c 8,6  |  |  |
| N6     |  |  |
| a 48,8 |  |  |
| b 11,4 |  |  |
| c 9,3  |  |  |
| W3     |  |  |
| a 43,4 |  |  |
| b 9,3  |  |  |
| c 8,2  |  |  |
| W4     |  |  |
| a 45,3 |  |  |
| b 9,7  |  |  |
| c 8,5  |  |  |
| W6     |  |  |
| a 48,7 |  |  |
| b 10,6 |  |  |
| c 9,2  |  |  |
| H3     |  |  |
| a 43,0 |  |  |
| b 10,7 |  |  |
| c 7,8  |  |  |
| H4     |  |  |
| a 44,9 |  |  |
| b 11,2 |  |  |
| c 8,2  |  |  |
| H6     |  |  |
| a 48,3 |  |  |
| b 12,0 |  |  |
| c 8,8  |  |  |



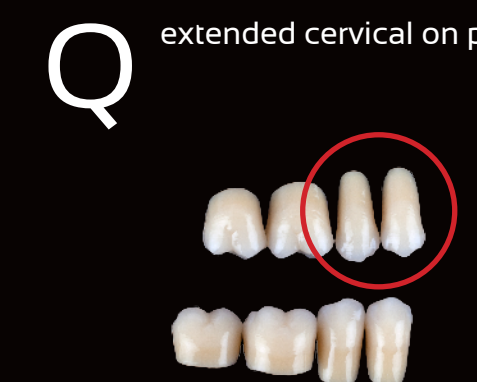
|        |  |  |
|--------|--|--|
| V1     |  |  |
| a 29,8 |  |  |
| b 8,0  |  |  |
| c 4,3  |  |  |
| V3     |  |  |
| a 31,9 |  |  |
| b 8,3  |  |  |
| c 4,7  |  |  |
| V4     |  |  |
| a 33,7 |  |  |
| b 8,7  |  |  |
| c 4,9  |  |  |
| V6     |  |  |
| a 35,8 |  |  |
| b 9,2  |  |  |
| c 5,3  |  |  |
| V8     |  |  |
| a 38,6 |  |  |
| b 10,5 |  |  |
| c 5,6  |  |  |
| U3     |  |  |
| a 34,1 |  |  |
| b 8,4  |  |  |
| c 5,1  |  |  |
| U4     |  |  |
| a 35,9 |  |  |
| b 8,7  |  |  |
| c 5,4  |  |  |
| U6     |  |  |
| a 38,3 |  |  |
| b 9,4  |  |  |
| c 5,7  |  |  |



|        |  |  |
|--------|--|--|
| R2     |  |  |
| a 30,6 |  |  |
| b 32,8 |  |  |
| c 10,6 |  |  |
| d 9,8  |  |  |
| R4     |  |  |
| a 33,2 |  |  |
| b 35,4 |  |  |
| c 11,4 |  |  |
| d 10,7 |  |  |
| R6     |  |  |
| a 35,0 |  |  |
| b 38,0 |  |  |
| c 12,3 |  |  |
| d 11,3 |  |  |
| Q1     |  |  |
| a 29,1 |  |  |
| b 31,6 |  |  |
| c 10,2 |  |  |
| d 9,4  |  |  |
| Q3     |  |  |
| a 31,9 |  |  |
| b 34,6 |  |  |
| c 11,2 |  |  |
| d 10,3 |  |  |
| Q5     |  |  |
| a 33,8 |  |  |
| b 36,7 |  |  |
| c 11,9 |  |  |
| d 10,9 |  |  |



|        |  |  |
|--------|--|--|
| F2     |  |  |
| a 30,4 |  |  |
| b 32,4 |  |  |
| c 10,2 |  |  |
| d 9,5  |  |  |
| F4     |  |  |
| a 32,9 |  |  |
| b 35,1 |  |  |
| c 11,1 |  |  |
| d 10,2 |  |  |
| F6     |  |  |
| a 35,4 |  |  |
| b 37,7 |  |  |
| c 11,9 |  |  |
| d 11,0 |  |  |



F lower cusps